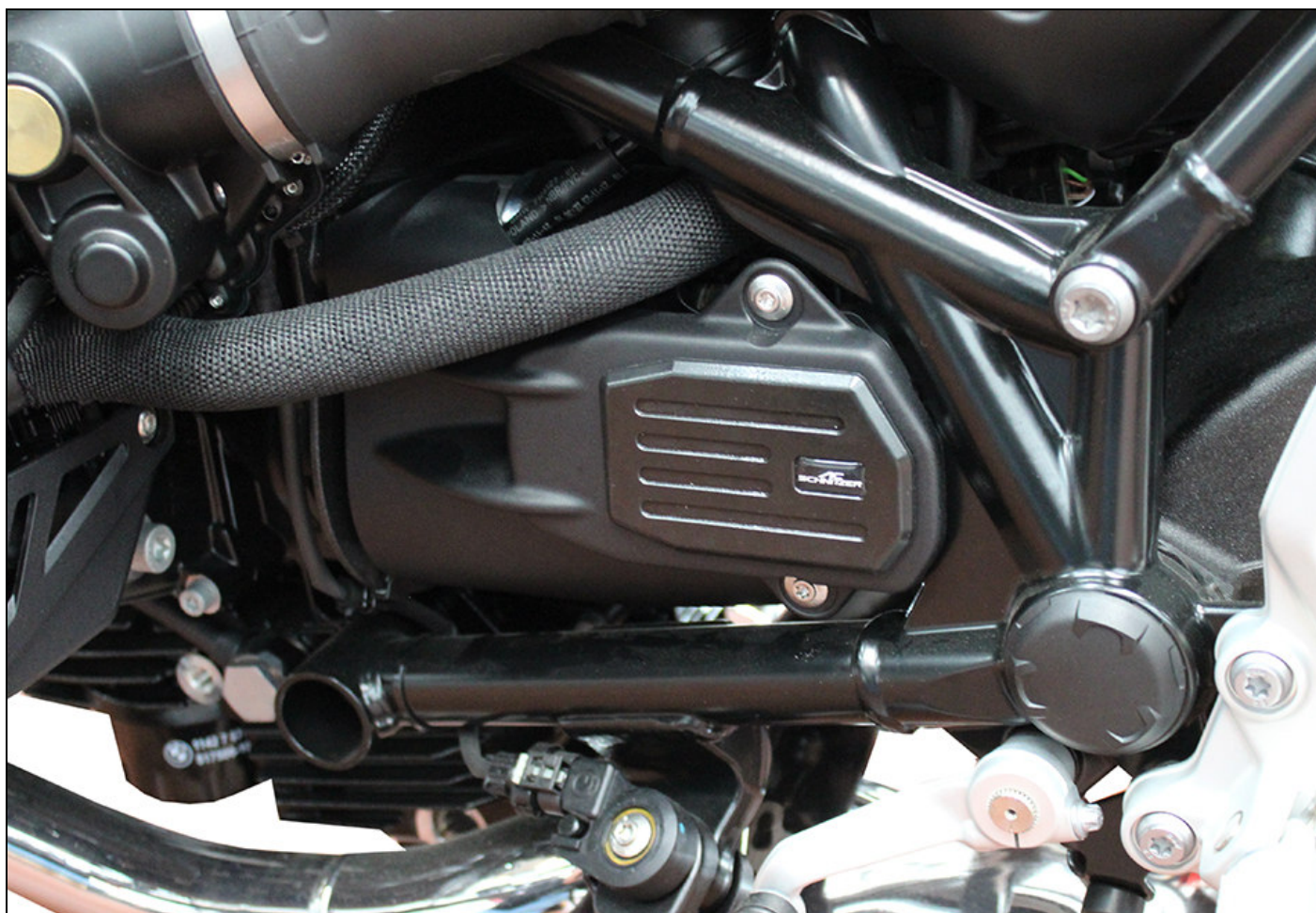


# **AC SCHNITZER**

**-Installation instructions**

## **Starter cover R12nineT / R12**



**S700790-F15**

## AC Schnitzer cover starter motor

### Important notes !

These installation instructions must be read in full before starting the installation work and do not claim to be completeness with regard to each work step. Subject to technical, editorial and content changes! AC Schnitzer accepts no liability for damage caused by incorrect installation!

The goods must be checked for completeness and intactness before starting work.  
Later complaints cannot be considered.

These installation instructions are intended exclusively for use by authorised AC Schnitzer or BMW dealers. The target group for these installation instructions is in all cases specialist personnel trained on BMW vehicles with the appropriate expertise and tools. Knowledge of material properties and standards is assumed

### **Before installation:**

Before mounting, the vehicle must be adequately secured against rolling away or tipping over. The use of the original BMW assembly stand is recommended for this purpose!

All work must be carried out in accordance with the applicable safety regulations (e.g. safety goggles).

### **After assembly:**

After completion of all work, a test ride must be carried out! After completing the test ride, all screw connections must be checked for tightness and all moving parts must be checked for sufficient clearance.

As the manufacturer, we are obliged to point out that any modifications you make to a vehicle registered for public traffic must be approved by a test centre and entered in the vehicle registration document! As the legal regulations may vary from country to country, please enquire with the relevant authorities.

### **Installation time (1 AW = 5 minutes)**

The installation time is **4 AW**.

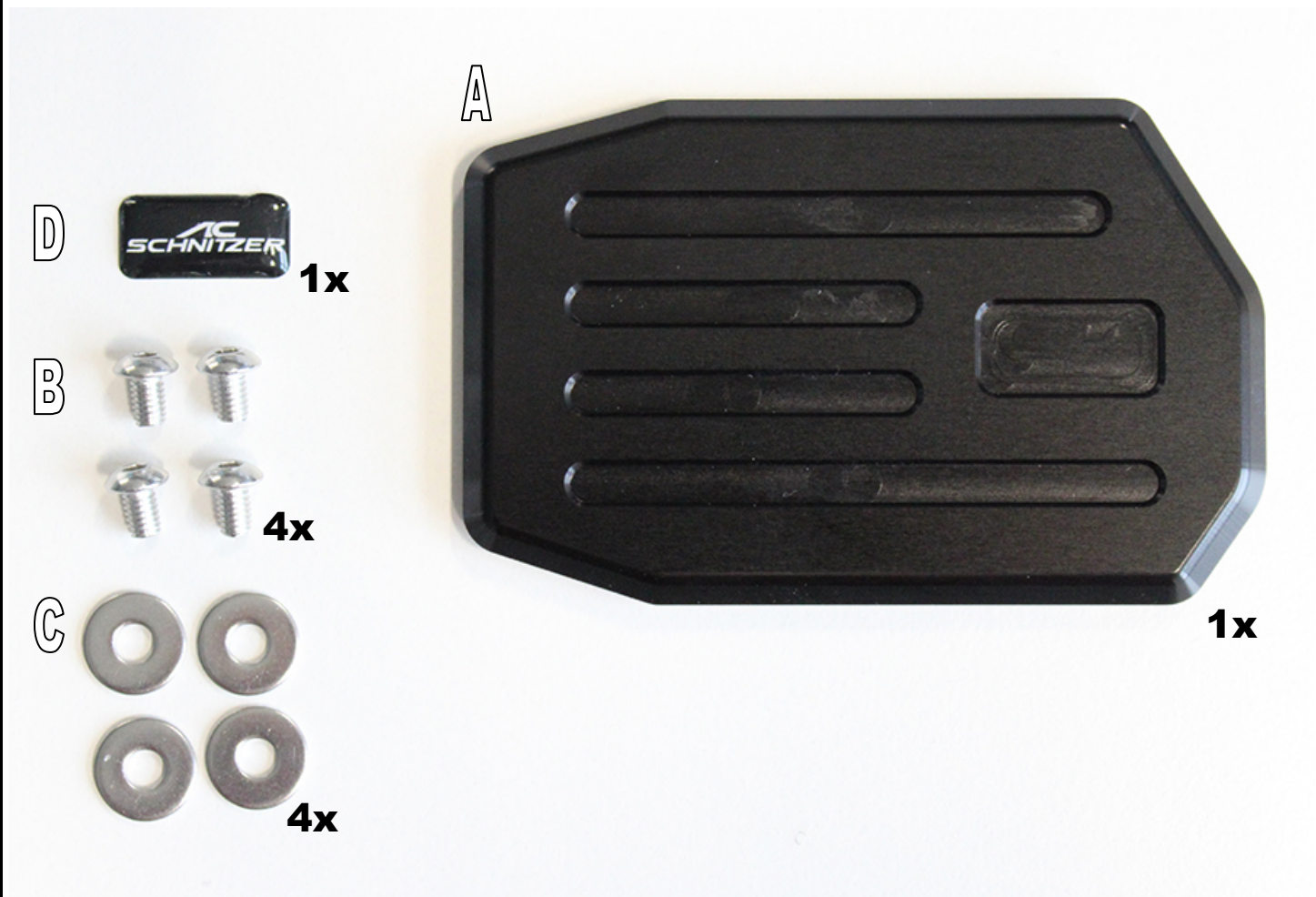
### **Tools required:**

- Torx screwdriver
- Drill
- Cordless drill or similar.

# Components supplied



## AC Schnitzer cover starter motor



**A** = AC Schnitzer cover starter motor

**B** = AC Schnitzer fixing screw M4x6mm

**C** = Washer U4.4x12mm

**D** = AC Schnitzer Vitro

Assembly instructions no.: S700790-F15 / Version: 18.10.2024 / TSch

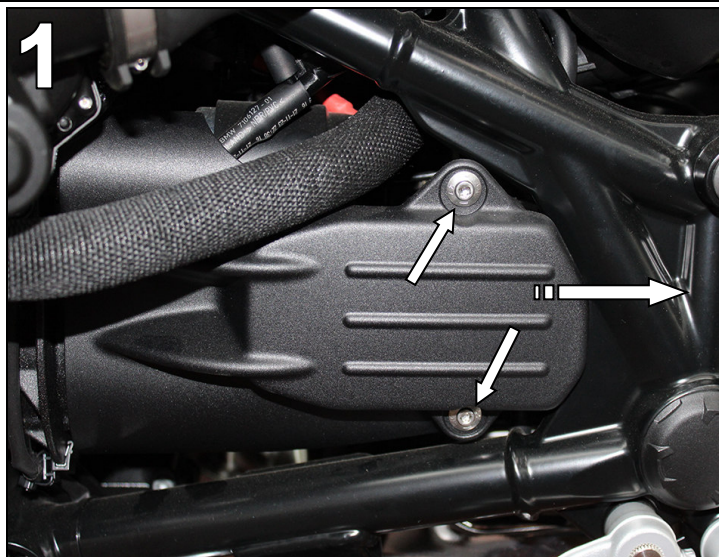
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## AC Schnitzer cover starter motor

### Assembly

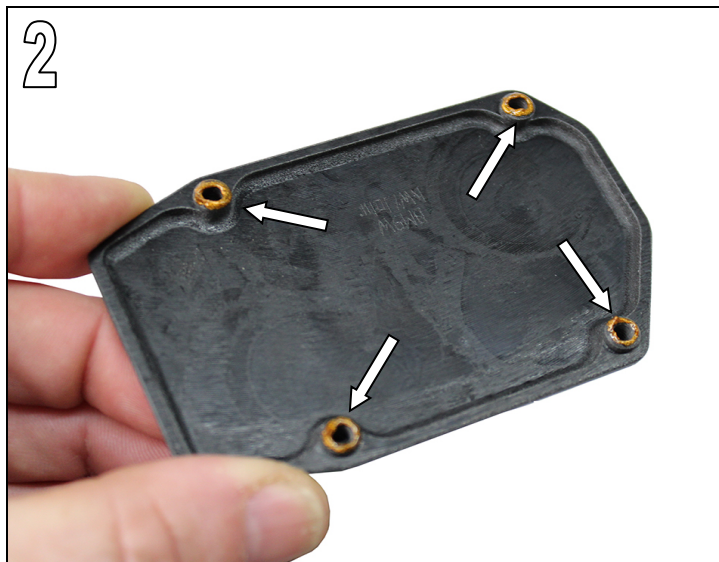
**Fig. 1**

Remove the standard panelling of the starter motor. To do this, loosen the fastening screws and remove the fairing to the rear.



**Fig. 2**

Mark AC Schnitzer cover on the four fixing bars with marking paste or suitable aid on the outer edge



**Fig. 3**

Position the AC Schnitzer cover in the centre of the standard trim.

The AC Schnitzer cover should be evenly spaced all round.

Press the AC Schnitzer cover down firmly so that the marking paste or similar is transferred to the standard panelling.



## AC Schnitzer cover starter motor

### Assembly

**Fig. 4**  
Transferred markings.



**Fig. 5**  
Drill out the transferred markings carefully and in the centre using a  $\varnothing$  6.5 mm drill bit



**Fig. 6**  
Place AC Schnitzer cover on standard starter motor cover. Bars of the AC Schnitzer cover must be aligned with the holes.



## AC Schnitzer cover starter motor

### Assembly

**Fig. 7**

Screw the AC Schnitzer cover starter to the standard panneling using the **M4x6mm** fixing screws and U4.4x12mm washers supplied.



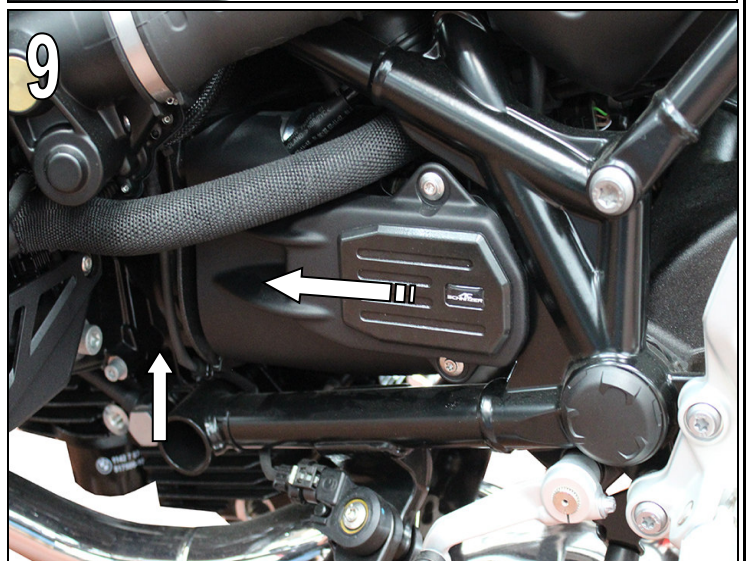
**Fig. 8**

Glue AC Schnitzer Vitro into the recess of the AC Schnitzer cover



**Fig. 9**

Fit starter fairing to vehicle. Ensure that the front guide lug engages in the starter housing.



Errors, modifications and further technical development reserved !